



GST NO.: 29AHZPU5620Q1ZZ

An ISO 9001:2015 Certified Company

ROYAL INDUSTRIAL SUPPLIERS

QUALITY FASTENERS SPECIALIST



8310165941 / 9959457863



sales@royalfastenersindia.com



www.royalfastenersindia.com

TECHNICAL DATA SHEET

PAN PHILLIPS SEMS SCREW (WASHER ATTACHED)



MATERIAL- STAINLESS STEEL

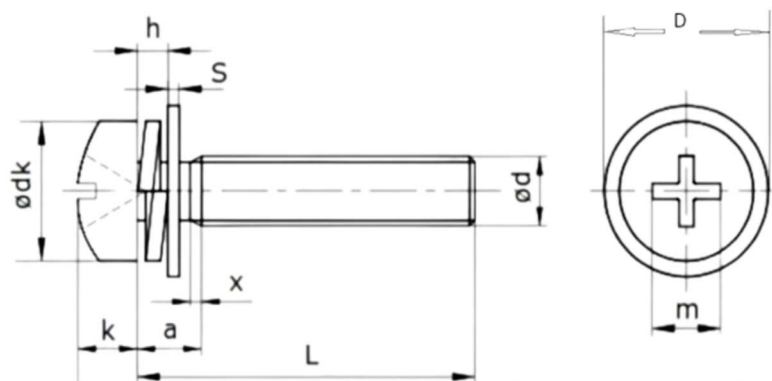
GRADE-SS304 (A2-70)

AS PER-NON-STANDARD

CATALOGUE NO. R4A14A

INSTALLATION GUIDE

- SELECT THE CORRECT SIZE OF PAN PHILLIPS SEMS SCREW AND MATCHING PHILLIPS SCREWDRIVER.
- VERIFY THAT THE INTEGRATED WASHER IS SECURELY ATTACHED TO THE SCREW SHANK.
- ENSURE THE MATING HOLE OR THREAD IS CLEAN AND FREE FROM DUST, OIL, OR DEBRIS.
- ALIGN THE COMPONENTS TO BE FASTENED IN THEIR PROPER POSITION.
- INSERT THE PAN PHILLIPS SEMS SCREW INTO THE HOLE BY HAND TO START THREADING.
- PLACE THE PHILLIPS SCREWDRIVER FIRMLY INTO THE CROSS SLOT OF THE SCREW HEAD.
- TURN THE SCREWDRIVER CLOCKWISE TO TIGHTEN THE SCREW SECURELY.
- APPLY EVEN PRESSURE TO PREVENT CAM-OUT OR DAMAGE TO THE SCREW HEAD.
- DO NOT OVERTIGHTEN TO AVOID STRIPPING THREADS OR DAMAGING THE MATERIAL SURFACE.
- ENSURE THE BUILT-IN WASHER IS EVENLY SEATED AND DISTRIBUTING LOAD PROPERLY.
- INSPECT THE FINAL INSTALLATION TO CONFIRM THE SEMS SCREW IS FIRMLY SECURED AND WASHER IS FUNCTIONING AS INTENDED.



Size→ Parameter↓	M1.6x0.35	M2x0.4	M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
dk (max)	3.20	3.50	4.50	5.50	7.00	9.00	10.50
dk (min)	2.85	3.20	4.20	5.20	6.60	8.50	9.80
k (max)	1.30	1.50	1.90	2.30	2.90	3.50	4.10
k (min)	1.10	1.26	1.66	2.01	2.61	3.20	3.70
D (max)	4.00	5.00	6.00	7.00	9.00	10.00	12.00
a (max)	2.20	2.50	3.00	3.30	4.00	4.50	6.00
s (max)	0.30	0.35	0.55	0.55	0.90	1.10	1.70
s (min)	0.20	0.25	0.45	0.45	0.70	0.90	1.50
Drive	PH0	PH1	PH1	PH1	PH2	PH2	PH3

Quote the PART NUMBER given below with your order/ inquiries:

All Dimensions in mm

Size→ Length↓	M1.6x0.35	M2x0.4	M2.5x0.45	M3x0.5	M4x0.7	M5x0.8	M6x1.0
5	R4A14A10605	R4A14A02005	R4A14A20505	R4A14A03005			
6	R4A14A10606	R4A14A02006	R4A14A20506	R4A14A03006	R4A14A04006		
8	R4A14A10608	R4A14A02008	R4A14A20508	R4A14A03008	R4A14A04008	R4A14A05008	
10	R4A14A10610	R4A14A02010	R4A14A20510	R4A14A03010	R4A14A04010	R4A14A05010	R4A14A06010
12	R4A14A10612	R4A14A02012	R4A14A20512	R4A14A03012	R4A14A04012	R4A14A05012	R4A14A06012
14	R4A14A10614	R4A14A02014	R4A14A20514	R4A14A03014	R4A14A04014	R4A14A05014	R4A14A06014
16	R4A14A10616	R4A14A02016	R4A14A20516	R4A14A03016	R4A14A04016	R4A14A05016	R4A14A06016
18		R4A14A02018	R4A14A20518	R4A14A03018	R4A14A04018	R4A14A05018	R4A14A06018
20		R4A14A02022	R4A14A20522	R4A14A03022	R4A14A04022	R4A14A05022	R4A14A06022
20		R4A14A02020	R4A14A20520	R4A14A03020	R4A14A04020	R4A14A05020	R4A14A06020
25			R4A14A20525	R4A14A03025	R4A14A04025	R4A14A05025	R4A14A06025
30				R4A14A03030	R4A14A04030	R4A14A05030	R4A14A06030
35				R4A14A03035	R4A14A04035	R4A14A05035	R4A14A06035
40					R4A14A04040	R4A14A05040	R4A14A06040
45					R4A14A04045	R4A14A05045	R4A14A06045
50					R4A14A04050	R4A14A05050	R4A14A06050

Sizes in BLUE are non-preferred. Availability is limited and MOQ is applied

Data is strictly informative

Note: All Austenitic Stainless-Steel Fasteners may exhibit some Magnetic Properties due to the Manufacturing Process.

Refer: ISO 3506-2 Annex F